

**"ADCATROL" TEMPERATURE REGULATORS**  
**SELF ACTING - NON BALANCED SIMPLE SEAT**  
**TR25SS stainless steel valves & T series thermostats**

**DESCRIPTION**

The series TR25 valves are designed for direct acting temperature control systems where the valve closes on temperature rising. They are single seat type in order to guarantee an excellent tightness and are to be coupled with the thermostats model T.205 and T.405. The liquid filling in the thermostat expands with a rise in temperature operating the valve.

The valves are used for controlling the temperature in central heating systems, district heating systems and industrial plants.

Connections are female screwed.

**MAIN FEATURES**

Single seated, two way, direct action valve.

Leakage less than 0,05% of full Kv

**OPTIONS :**

Valves for cooling applications.

**USE:**

Saturated and superheated steam.

Hot and superheated water.

**AVAILABLE**

**MODELS:**

TR25SS – Stainless steel construction  
valve body

**SIZES:**

DN 1/2" - DN 1"

**CONNECTIONS:**

Female screwed ISO7/1Rp(BS 21).

**CONTROL MODE:**

Proportional

**THERMOSTATS:**

T.205 - 200N (max. closing force)

T.405 - 400N (max. closing force)

**THERMOSTAT**

T.205 - 0-60; 30-90 and 60-120°C

**RANGES:**

T.405 - 0-120; 40-160 °C

**CAPILLARY**

3 m as standard

**LENGTHS:**

Never size the valve according to the

**HOW TO SELECT:**

pipe diameter in which it has to be fitted

but according to the required actual flow  
of steam or water. Refer to valve  
calculation data sheet or consult the  
factory.

**VALVE LIMITING  
CONDITIONS:**

Body design conditions: PN25

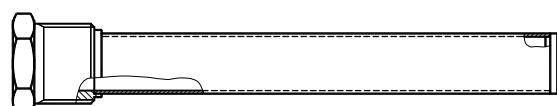
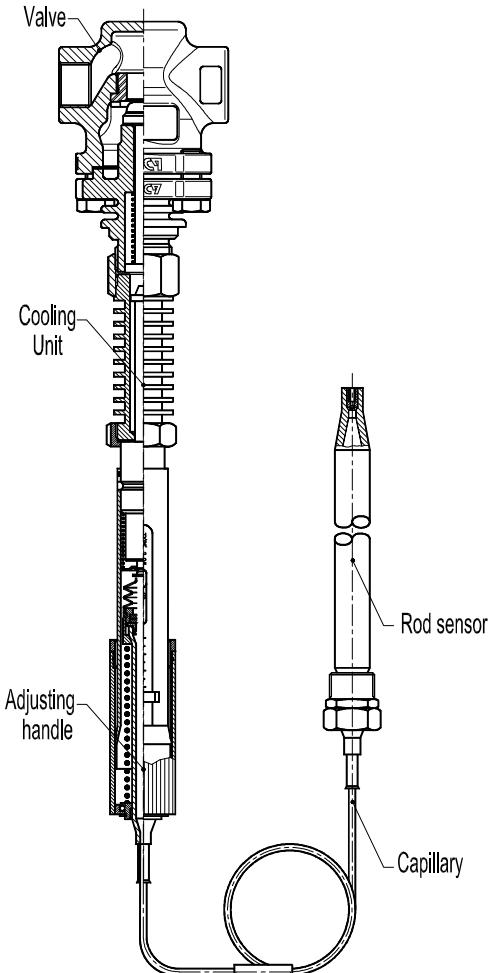
25 bar at 100°C

21 bar at 200°C

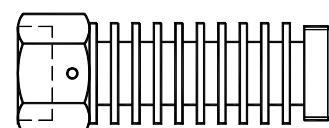
19,8 bar at 250°C

18,5 bar at 300°C

Min. working temperature: -10°C



Sensor pocket PK



Cooling unit K1

**INSTALLATION:**

Horizontal installation with the thermostat in the vertical position in order to reduce wear. In case of valve temperatures up to 150°C the thermostat may be fitted below or above the valve. In case of valve temperatures between 150 and 250°C a cooling unit type K1 has to be applied with connection downwards. An "Y" strainer should be provided upstream the valve.

See IMI, installation and maintenance instructions.

SPECIFICATIONS				
Type	Conn. DN	Opening Ø (mm)	Kvs m3/h	Valve stroke
TR25-15/4	15	4	0,2	6
TR25-15/6	15	6	0,45	6
TR25-15/9	15	9	0,95	6
TR25-15/12	15	12	1,7	6
TR25-15	15	15	2,75	6
TR25-20/9	20	9	0,95	6,5
TR25-20/15	20	15	2,75	6,5
TR25-20/20	20	20	5	6,5
TR25-25/20	25	20	5	7
TR25-25/25	25	25	7,5	7

MAX.PERMISSEABLE DIF.PRESSES		
With T.205 Thermostat		
Press. bar	valve Size	Seat Ø(mm)
21	15	4 and 6
13	15	9
9,3	15	12
5,3	15	15
5,3	20	15
2,9	20	20
2,9	25	20
1,3	25	25

MAX.PERMISSEABLE DIF.PRESSES		
With T.405 Thermostat		
Press. bar	valve Size	Seat Ø(mm)
40	15	4 and 6
38	15	9
24	15	12
15	15	15
15	20	15
9	20	20
9	25	20
4,7	25	25

#### PROPORTIONAL BAND

The proportional band is the temperature change required for the valve to move from fully open to fully closed. It depends on the valve stroke and on the thermostat movement per  $^{\circ}\text{C}$ , and is calculated as follows:

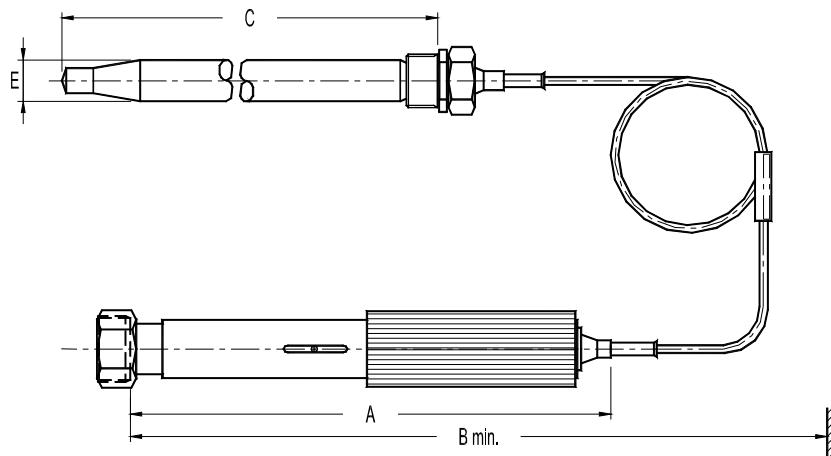
$$\text{Proportional band: } \frac{\text{Valve stroke (mm)}}{\text{Thermostat mov. (mm/}^{\circ}\text{C)}}$$

Thermostat movement in mm per  $^{\circ}\text{C}$ :

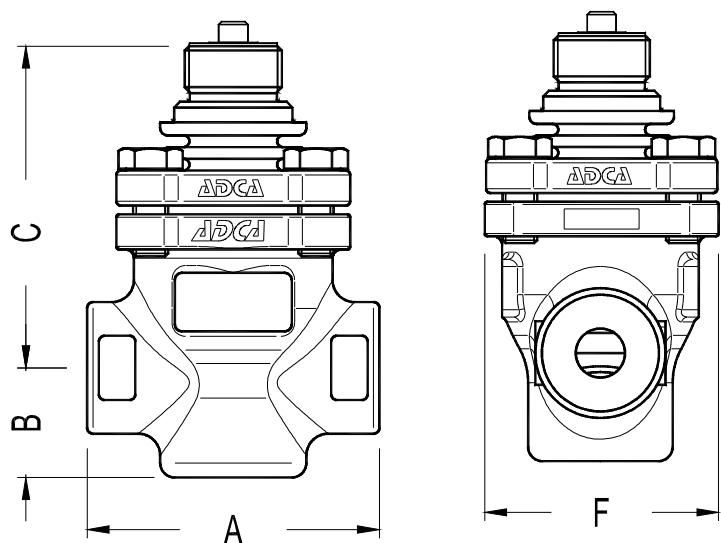
T.205 and T.405: 0,5 mm /  $^{\circ}\text{C}$

A proportional band in the range 8-13 $^{\circ}\text{C}$  is suitable for most applications. A smaller proportional band is not ideal where heat load varies rapidly.

THERMOSTAT DIMENSIONS (mm)					
TYPE	A	B	C	ØF	
T.205	305	405	210	22	1,8
T.405	385	525	390	22	2,6

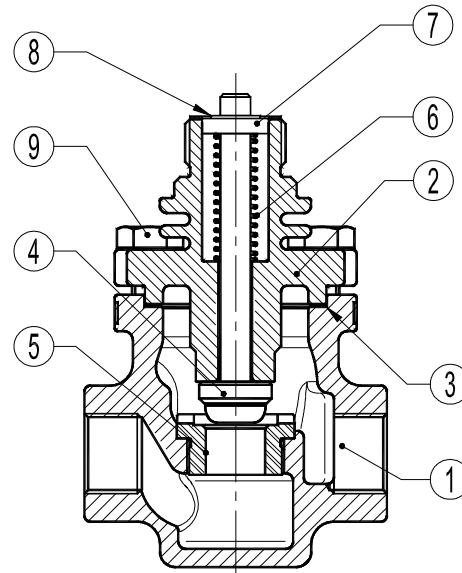


VALVE DIMENSIONS (mm)					
SIZE DN	A	B	C	F	WGT. Kgs
1/2"	100	40	112	80	2,8
3/4"	100	40	112	80	2,8
1"	100	40	112	80	2,9



MATERIALS		
POS.	DESIGNATION	MATERIAL
1	Body	CF8M / 1.4408
2	Bonnet	CF8 / 1.4308
3	* Gasket	St.St./Graphite
4	* Valve plug	AISI 316 / 1.4401
5	Seat	AISI 316 / 1.4401
6	* Spring	AISI 302 / 1.4300
7	Cap	AISI 304 / 1.4301
8	Washer	AISI 304 / 1.4301
9	Bolts	A-2

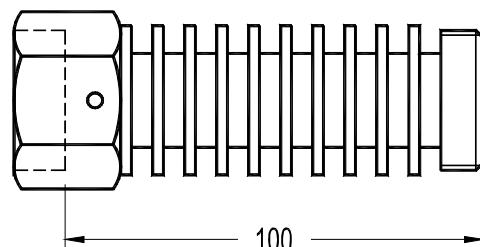
\*Available spare parts



## COOLING UNITS K1

The cooling units are used in connection with control valves and thermostats to protect the stuffing box. At valve temperatures between 150°C and 250°C a cooling unit of type K1 connected downwards should be applied.

For higher temperatures as well as for all hot oil systems please consult.



## SENSOR POCKETS PK

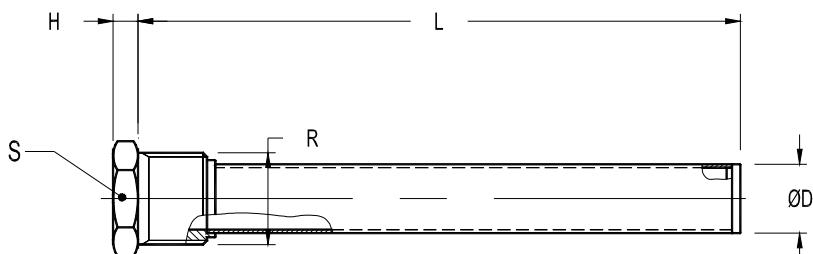
Sensor pockets of stainless steel can be supplied to all TR series self-acting thermostats with rod sensors. They are used where it is impossible to empty the system or the tank.

Use of sensor pockets implies delay of heat transfer to the rod sensors and thus a longer reaction time for the controllers. This is to some extent counteracted by filling up the sensor pockets with paste or oil.

POCKET DIMENSIONS (mm)					
TYPE	D	H	L	S	R
PK2	25	9	218	36	1"
PK4	25	10	390	45	11/4"

## INSTALLATION

The installation site for the sensor pocket is arbitrary when paste is applied. When using oil the sensor pocket must point somehow downwards.



## MATERIAL

Stainless steel 1.4436

## LIMITING CONDITIONS

40 bar at 120°C

24 bar at 350°C